

### Confidential

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#### TOYOBO CO.,LTD

Head Office 2-2-8, Dojimahama, Kita-Ku, Osaka, JAPAN

### product information

# Hardlen CY-9124P

TOYOBO have been developing Chlorinated Poly Olefins(CPO) .CY-9122P and CY-9124P are one of Maleic modified chlorinated poly olefine base of poly propylene products.

## (1) Properties

Fig.1 Properties of CY-9122P and CY-9124P

Contents		CY-9122P	CY-9124P
CI cor	ntent [wt%]	22	24
Mw		65k	65k
MAH content [wt%]		1.6	1.6
Tm [°C]		82	80
Production stage		Commercial	Commercial
Supply property		Pellet	Pellet
Solubility*	Xylene	С	С
	Solvesso 100	C	С
	MCH	sc	SC.
	n-BuOAc	N	CL
	MCH/EtOAc(1/1)	С	С
	MAK	N	N

These data are not specification

MCH: Metylcyclohexane EtOAc: Ethylacetate MAK: Methyl amyl keton C: Clear solution. > SC: Slightly cloud > CL: Cloud > N: insolible

### <Note about solubility>

We recommend below combinations of some solvents for dissolving CPO.

(A)MCH and Esters such as EtOAc, PrOAc or BuOAc

(B)MCH and Ketons such as MEK, MIBK or MAK

MCH :Metylcyclohexane

EtOAc :Ethylacetate

PrOAc :n-Propylacetate

BuOAc :n-Butylacetate

MEK :Methyl ethyl ketone

MIBK :Methyl isobutyl ketone

MAK :Methyl amyl ketone