Efka [®] FA 4665 (old : Efka [®] 5065)		BASF The Chemical Company
general	low-molecular-weight dispersing agent Efka [®] FA 4665 helps to prevent interfacial tension between hydrophilic pigments/extenders and binder. Advantages resulting from its poly- functional composition and the incorporation of a very compatible polysiloxane are:	
	 reduced dispersing time stabilization of the pigment dispersion reduced pigment sedimentation no formation of Bénard cells reduced tendency to "orange peel" prevention of flooding and floating improved gloss and slip 	
chemical nature	high-molecular-weight unsaturated carboxylic acid combined with a very compatible organically modified polysiloxane	
Properties		
physical form	transparent, slightly brownish liquid	
shelf life	Efka [®] FA 4665 should be stored in a cool and dry place. When kept in original unopened containers, it has a total shelf life of 4 years from the date of manufacture.	
typical properties (no supply specification)	solvent density at 20 °C (68 °F) active ingredients acid value flash point	alkylbenzene/diisobutyl ketone ~ 0.95 g/cm ³ ~ 52 % ~ 120 mg KOH/g ~ 40 °C (104 °F)

Application

Efka[®] FA 4665 is especially suitable for medium- to high-polarity binder systems, for example:

- alkyd/amino resin combinations
- nitrocellulose systems
- · polyurethane and chlorinated polymer systems
- acrylic polyisocyanate systems (2K acrylics)
- chlorinated polymers

 ${\sf Efka}^{\circledast}$ FA 4665 is not compatible with white spirit or paints which are diluted with white spirit.

recommended concentrations

Calculation method for the required amount of active ingredient:

0.5 - 2.5 % by weight on inorganic pigment 0.1 - 1.0 % by weight on total formulation

Efka[®] FA 4665 should be added prior to the dispersing process.

Safety

When handling this product please comply with the advice and information given in the safety data sheet and observe protective and workplace hygiene measures adequate for handling chemicals.

Note

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our product, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the product for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights, etc. given herein may change without prior information and do not constitute the agreed contractual quality of the product. The agreed contractual quality of the product results exclusively from the statements made in the product specification. It is the responsibility of the recipient of our product to ensure that any proprietary rights and existing laws and legislation are observed.

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