## **Technical Information**





general

low-molecular-weight dispersing agent

Efka® FA 4671 helps to prevent interfacial tension between hydrophilic pigments/extenders and binder. Advantages resulting from its wide compatibility and the combination with a polysiloxane are:

- · reduced dispersing time
- stabilization of the pigment dispersion
- · prevention of flooding and floating
- · reduced pigment sedimentation
- · reduced tendency to "orange peel"
- · improved gloss and leveling

chemical nature

alkylol ammonium salt of a high-molecular-weight carboxylic acid

## **Properties**

physical form

clear, slightly brownish liquid

storage

Efka $^{\circ}$  FA 4671 should be stored in a cool dry place. Storage at temperatures below 10  $^{\circ}$ C (50  $^{\circ}$ F) may lead to partial solidification. Reliquefy by heating contents to 35 – 40 C (95 –102  $^{\circ}$ F).

typical properties (no supply specification)

| solvent                  | water                    |
|--------------------------|--------------------------|
| density at 20 °C (68 °F) | ~ 1.09 g/cm <sup>3</sup> |
| active ingredients       | ~ 53 %                   |
| acid value               | ~ 90 mg KOH/g            |
| amine value              | ~ 100 mg KOH/g           |

# **Application**

Efka® FA 4671 is suitable for low- or high-polarity solvent systems as well as water-based coatings.

It is used to reduce flooding and settling in non-polar systems, e.g., airdrying alkyd paints. It is an effective anti-settling agent in wash and shop primers.

It improves the color acceptance of tinting bases in white latex paints, resulting in higher pigment efficiency.

# recommended concentrations

Calculation method for the required amount of active ingredient:

0.5 - 2.0 % by weight on inorganic pigment

2.5 – 5.0 % by weight on organic pigment

Efka® FA 4671 should be added prior to the dispersing process.

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Validity
This Technical Data Sheet is valid for all versions of the Efka® FA 4671.

When handling these products, please comply with the advice and information given in the safety data sheet and observe protective and workplace hygiene measures adequate for handling chemicals.

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